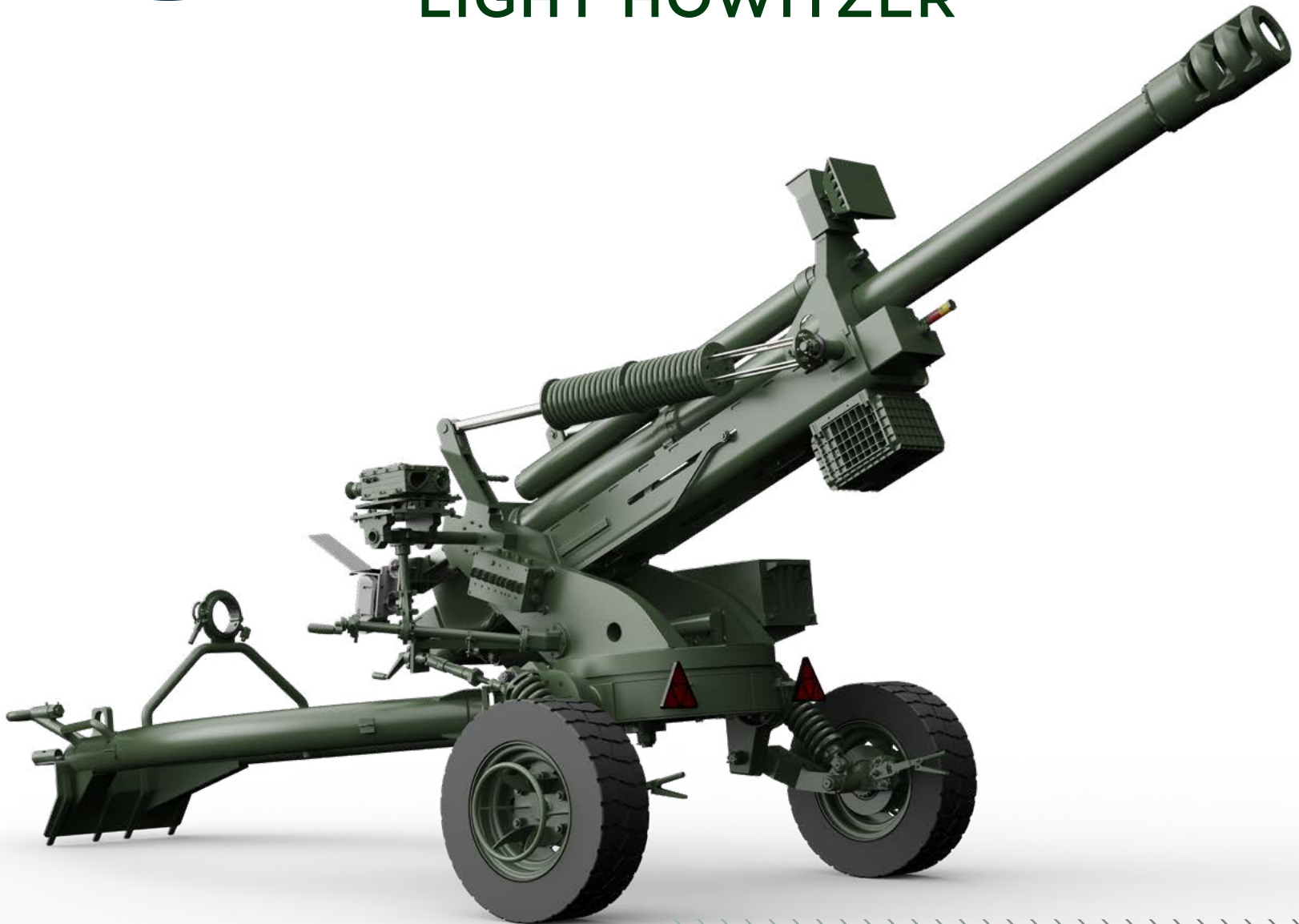




105 MM  
**BORAN**  
AIR PORTABLE  
LIGHT HOWITZER

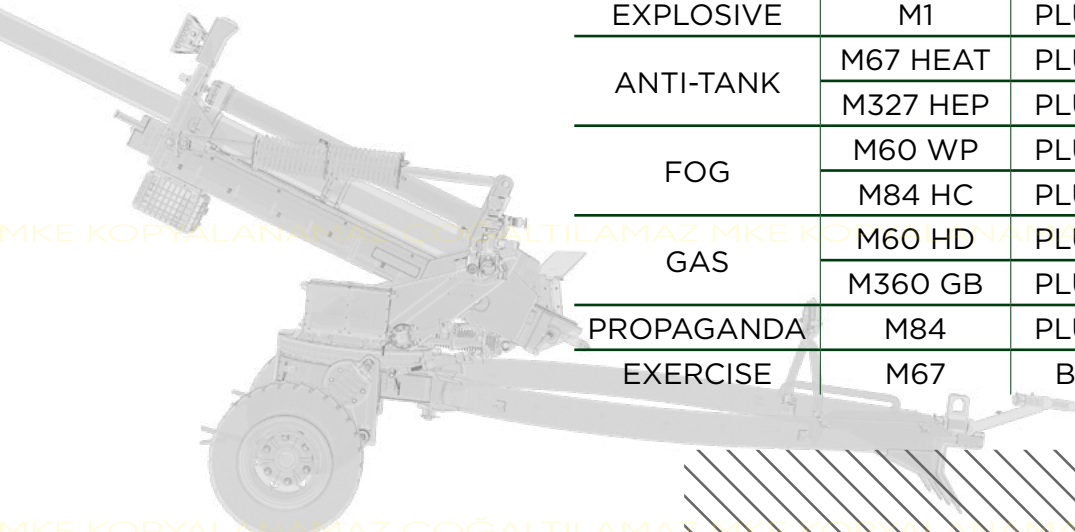




<b>Barrel Diameter</b>	105 MM
<b>Caliber</b>	30
<b>Barrel Life</b>	7000 shots (Long-Range 2 B.H.)
<b>Muzzle Velocity</b>	M1 TD (7th B.H) 504 m/s Long-Range Ammunition (2 B.H.) 703 m/s
<b>Maximum Range</b>	17.000 m. (at 12,750 m: PER ≤ 63.8 m, PED ≤ 38.3 m)
<b>Rate of Fire (Maximum)</b>	12 shots/minute
<b>Rate of Fire (Continuous)</b>	4 shots/minute
<b>Maximum Elevation</b>	+ 70° (1244 artillery mil)
<b>Maximum Depression</b>	- 3° (53 artillery mil)
<b>Travers</b>	16.9° Right and Left (300 artillery mils)
<b>Equilibrator Type</b>	Spring
<b>Weight</b>	1700 kg.
<b>Maneuver Speed</b>	60 Km/Hour- OFF ROAD   100Km/ Hour- ON ROAD
<b>Emplacement Time</b>	26 Seconds
<b>Number of Complement</b>	5
<b>Trailer Vehicle</b>	4X4 2,5 Tons Vehicle

#### 105MM HOWITZER AMMUNITION TABLE

TYPE	MODEL	BODY	PLUG TOP-BOTTOM	PLUG MEK.İH	PLUG VT
EXPLOSIVE	M1	PLUGGED	M51	M500	M513
ANTI-TANK	M67 HEAT	PLUGGED	M62	-	-
	M327 HEP	PLUGGED	M51	-	-
FOG	M60 WP	PLUGGED	M51	-	-
	M84 HC	PLUGGED	M54	-	-
GAS	M60 HD	PLUGGED	M51	-	-
	M360 GB	PLUGGED	M508	-	-
PROPAGANDA	M84	PLUGGED	M501	İH.	-
EXERCISE	M67	BLANK	M59-M54	EMPTY	-



○ Three-Channel Muzzle Brake Reducing the Force of Recoil

○ The barrel is made of forged steel and subjected to a mechanical autofrettage process with 36 grooves and lands

○ Top Carriage Designed to Rotate 360 Degrees for Howitzer's Travel Position and Firing Position

○ The cradle is designed according to the barrel depression/elevation mechanism and recoil system's operating principle

○ The breech is made of barrel steel in a prismatic shape and operates vertically

○ Manually operated breech for the initial loading

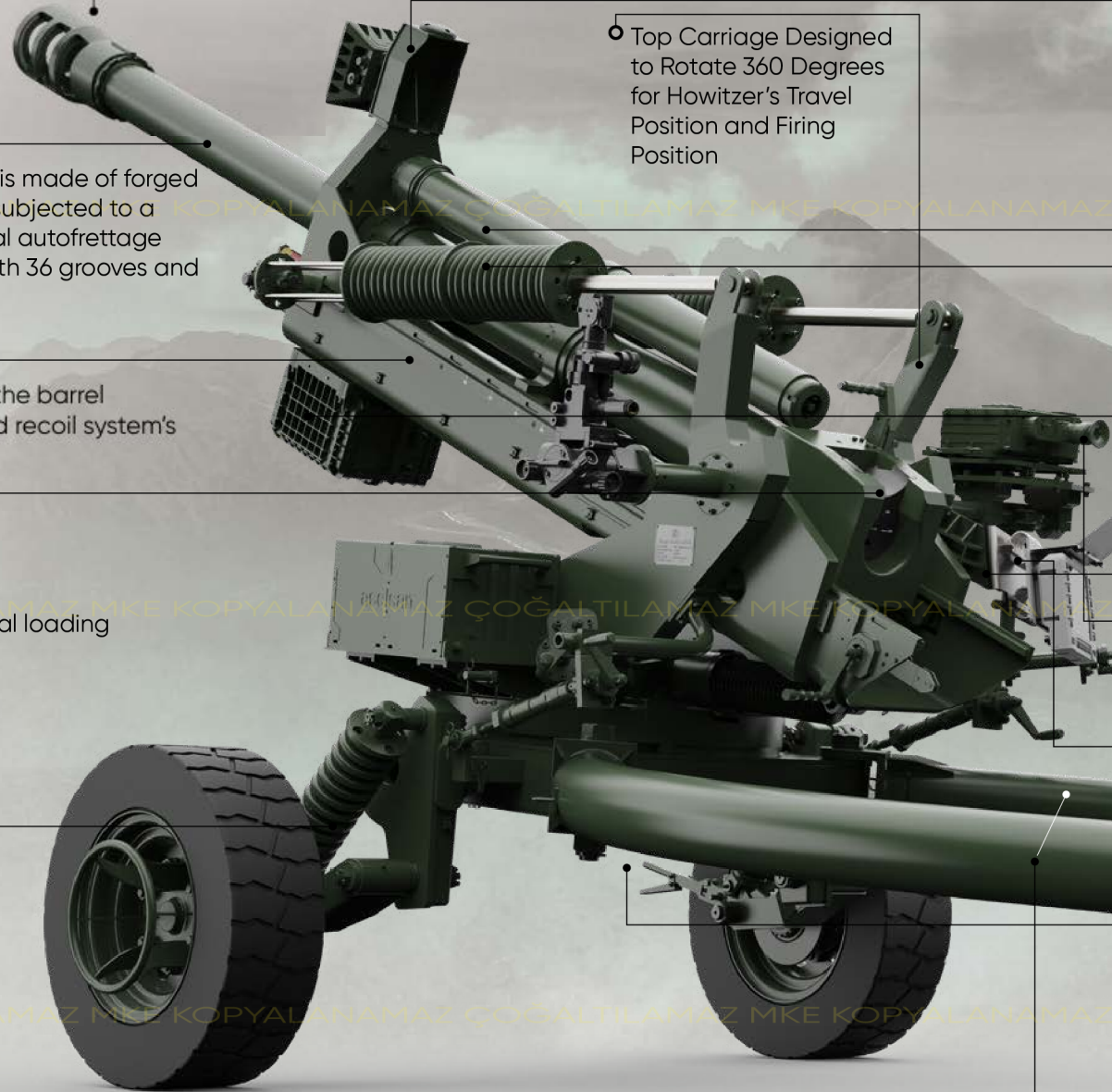
○ Automatic post-fire breech opening mechanism

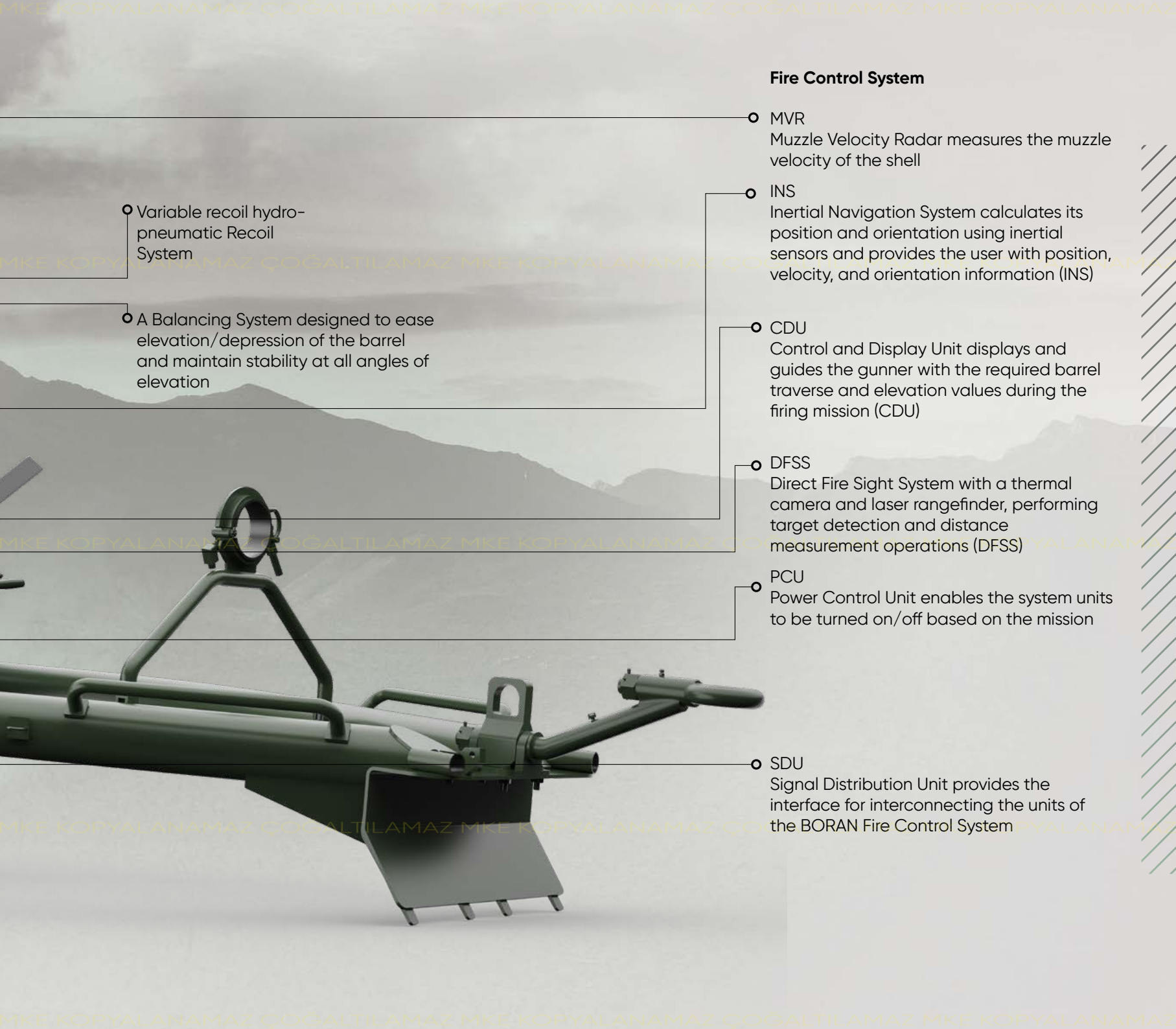
○ Automatic post-fire shell extractor mechanism

○ A suspension system designed to reduce the recoil effect during firing and withstand the forces the howitzer will be subjected to during movement on the road

○ Special design carriage handles that ease the emplacement

○ The colour can be customize





## Fire Control System

○ Variable recoil hydro-pneumatic Recoil System

○ A Balancing System designed to ease elevation/depression of the barrel and maintain stability at all angles of elevation

○ MVR  
Muzzle Velocity Radar measures the muzzle velocity of the shell

○ INS  
Inertial Navigation System calculates its position and orientation using inertial sensors and provides the user with position, velocity, and orientation information (INS)

○ CDU  
Control and Display Unit displays and guides the gunner with the required barrel traverse and elevation values during the firing mission (CDU)

○ DFSS  
Direct Fire Sight System with a thermal camera and laser rangefinder, performing target detection and distance measurement operations (DFSS)

○ PCU  
Power Control Unit enables the system units to be turned on/off based on the mission

○ SDU  
Signal Distribution Unit provides the interface for interconnecting the units of the BORAN Fire Control System

## BARREL SYSTEM:



### Breech Ring

Breech Ring made of forged barrel steel and attached onto the barrel with screw



### Elevation Movement Mechanism

Elevation movement mechanism that is operated mechanically



### Traverse Movement Mechanism

Traverse movement mechanism that is operated mechanically



### Panoramic Artillery Binoculars

Panoramic Artillery Binoculars designed for conventional firing with four levels of magnification and a 180 Artillery Mil field of view



### BOTTOM CARRIAGE

Bottom Carriage designed to combine Top Carriage, Carriage Handles and Wheel Sets



### WHEEL

Wheel resisting to 60 km velocity



### WHEEL DRUM

Wheel Drum designed to airlift



### BRAKE

Mechanical brake system



## ELECTRICAL SYSTEM



### BATTERY

Battery that provides power to the units of the Power Distribution Unit



### BATTERY CHARGE UNIT

Battery Charge Unit that converts and regulates the AC voltage supplied by the generator to charge the system batteries



### GENERATOR

Generator that provides 220V/50Hz AC voltage

## COMMAND SYSTEM



### CDU

Control and Display Unit (CDU) that provides the user with an interface for the performance offering missions and functions related to the firing control system



## **MAKİNA VE KİMYA ENDÜSTRİSİ A.Ş.**

Emniyet Mahallesi Döğol Cad. No: 2  
Anadolu Meydanı 06560 Yenimahalle-ANKARA/TÜRKİYE  
T: +90 312 296 10 00 • F: +90 312 296 16 99



# BARREL AND CARRIAGE SYSTEM

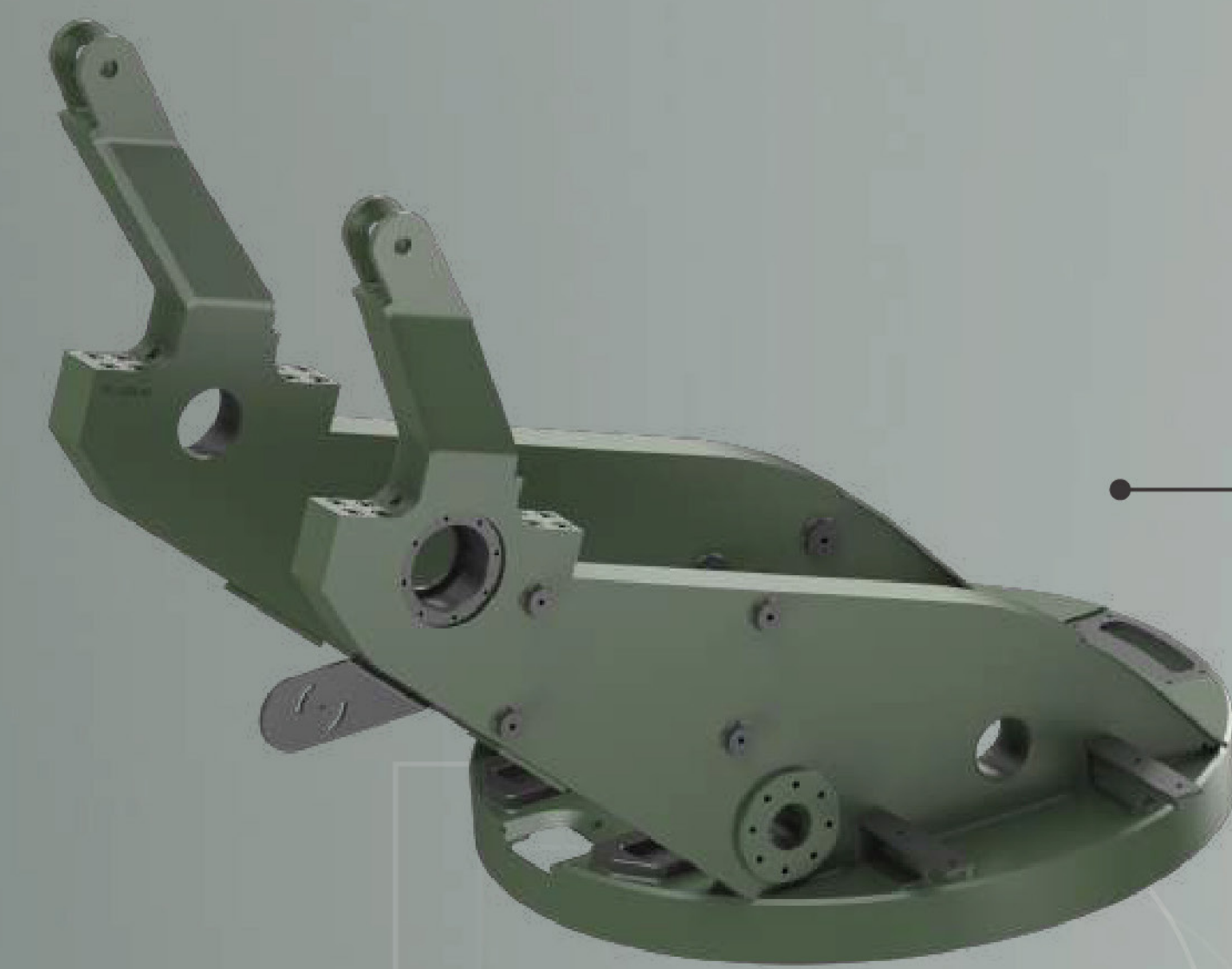
## BARREL SYSTEM





# BARREL AND CARRIAGE SYSTEM

## TOP CARRIAGE



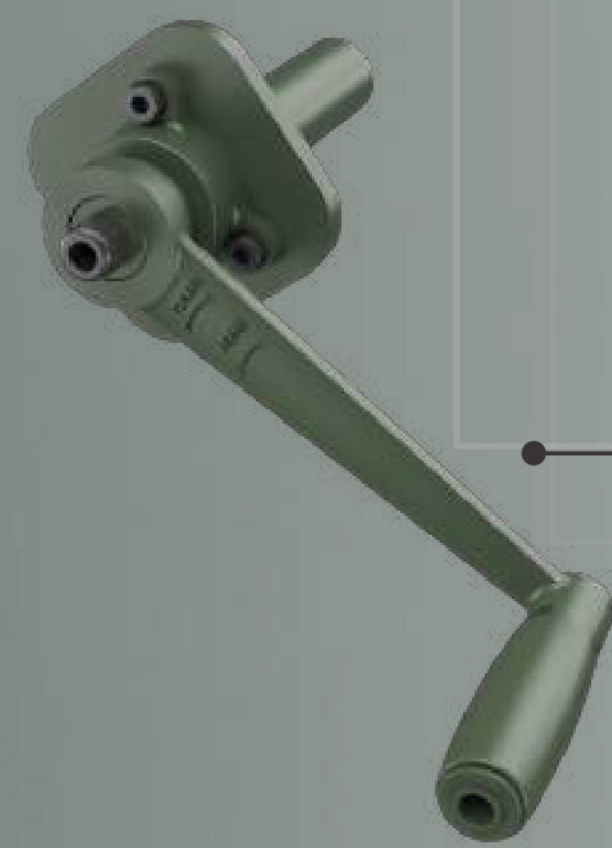
TOP CARRIAGE ASSEMBLY



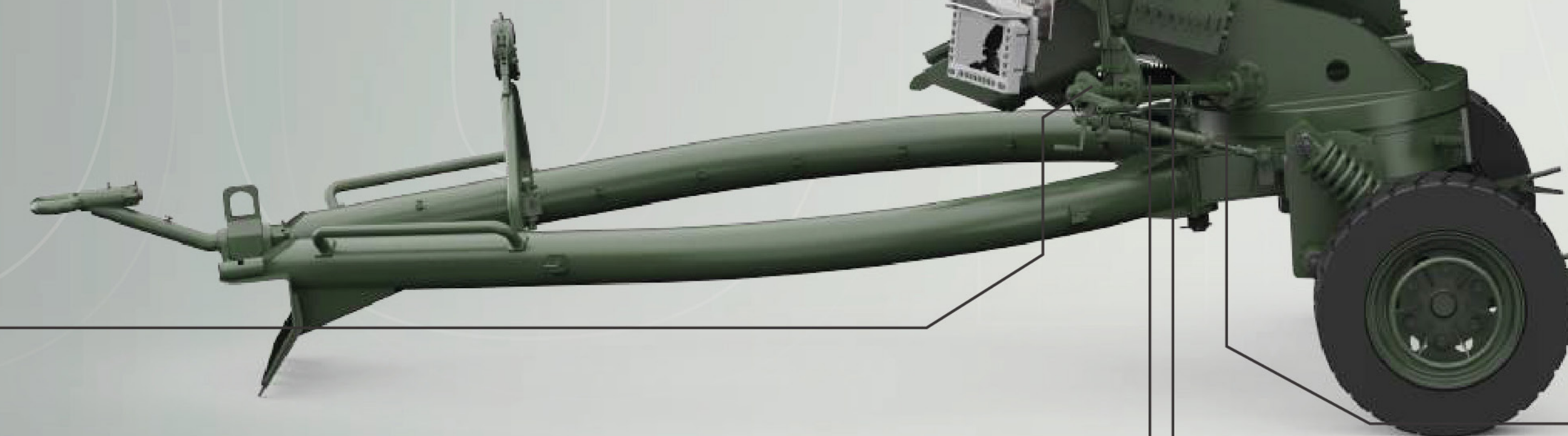
TOP CARRIAGE BRACKETS



CRADLE



TRAVERS AND ELEVATING HANDWHEEL



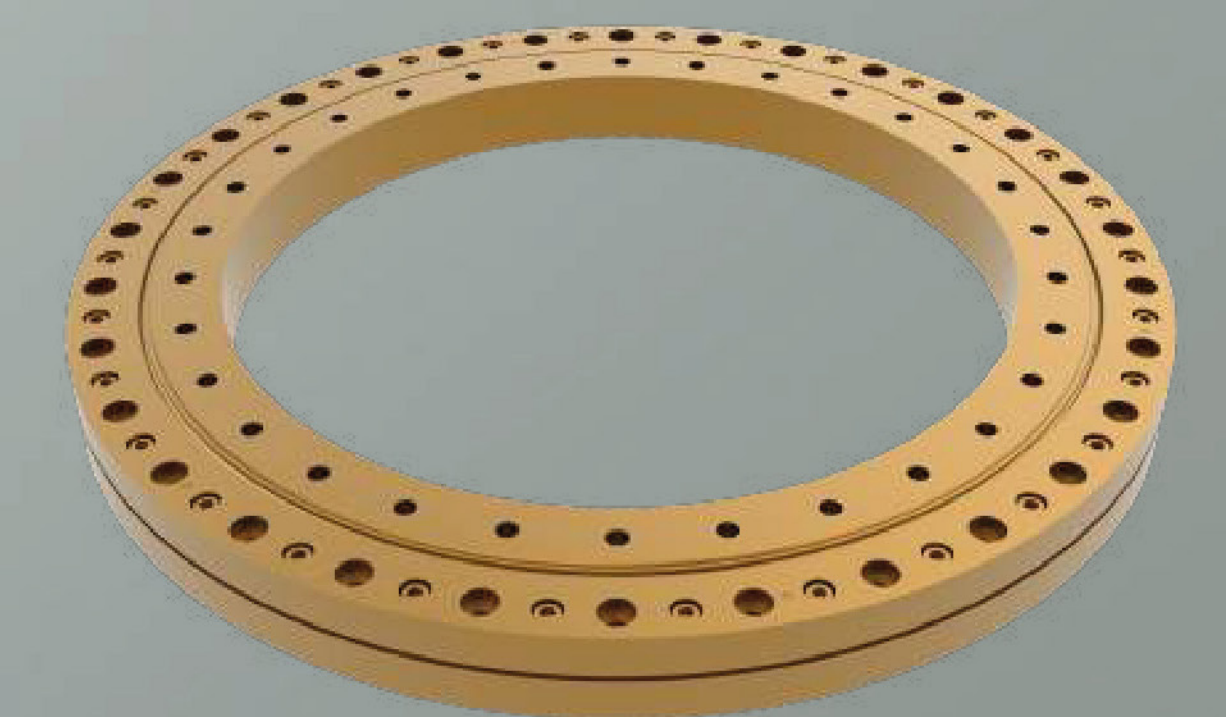
ELEVATING MECHANISM



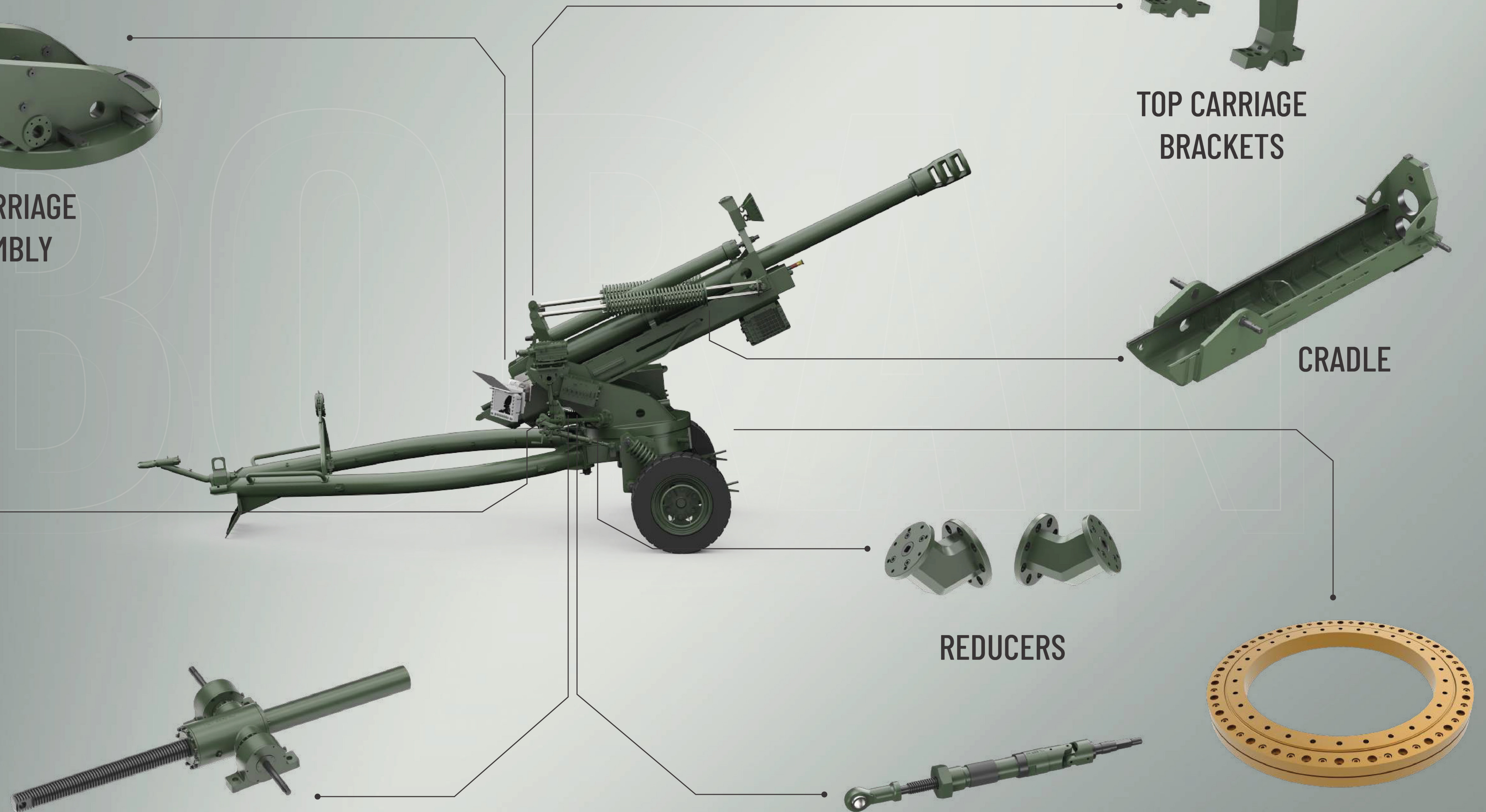
REDUCERS



TRAVERS ASSEMBLY



SLEWING BEARING



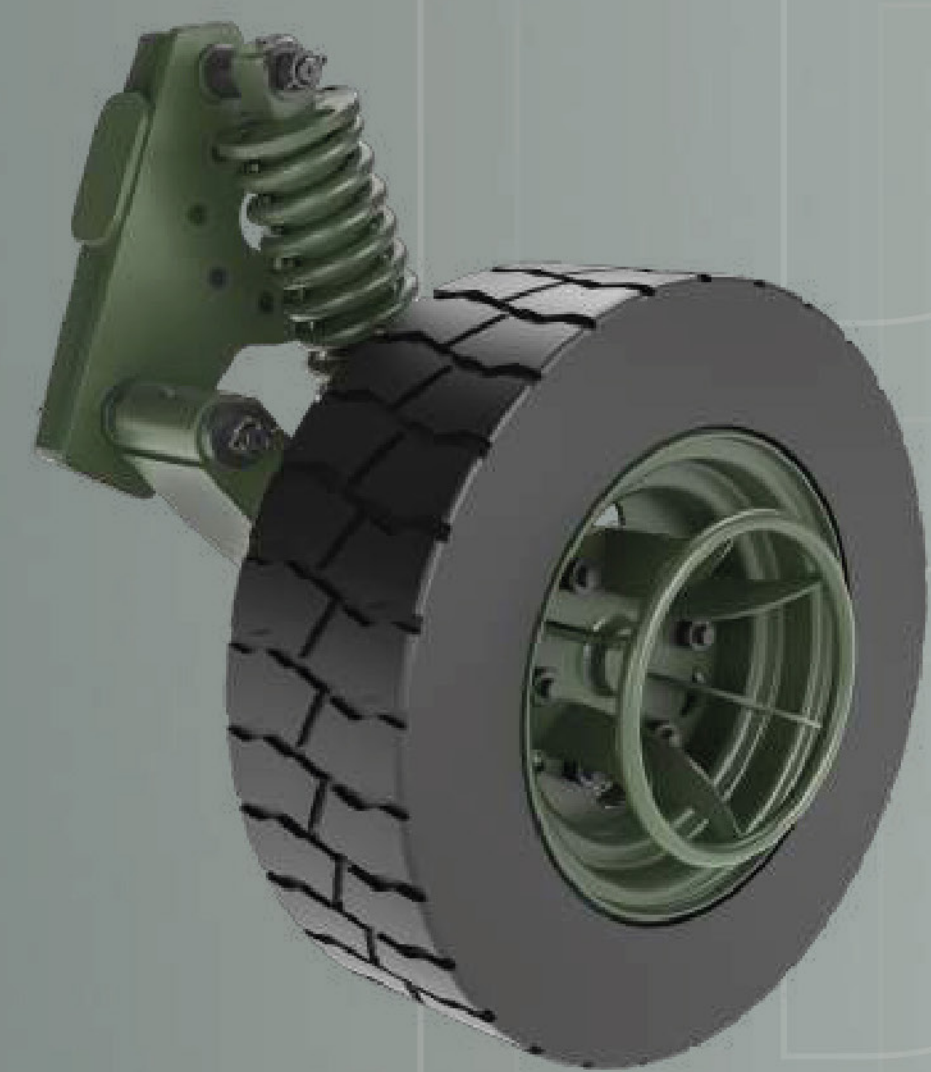


# BARREL AND CARRIAGE SYSTEM

## BOTTOM CARRIAGE



TRAVERS AND ELEVATING  
HANDWHEEL



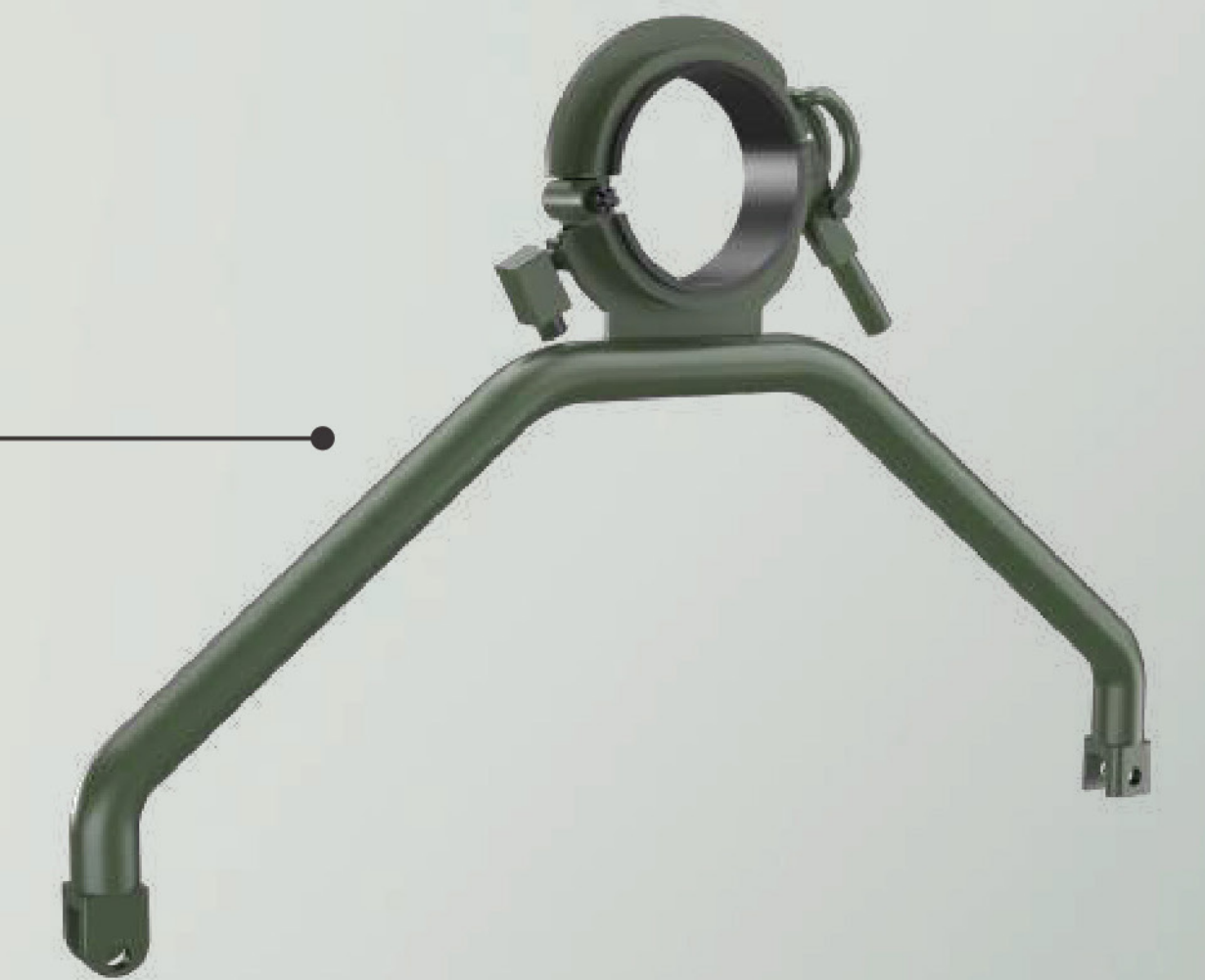
WHEEL ASSEMBLY  
(WHEEL-ARM BRAKE-SUSPENSION)



BOTTOM CARRIAGE  
ASSEMBLY



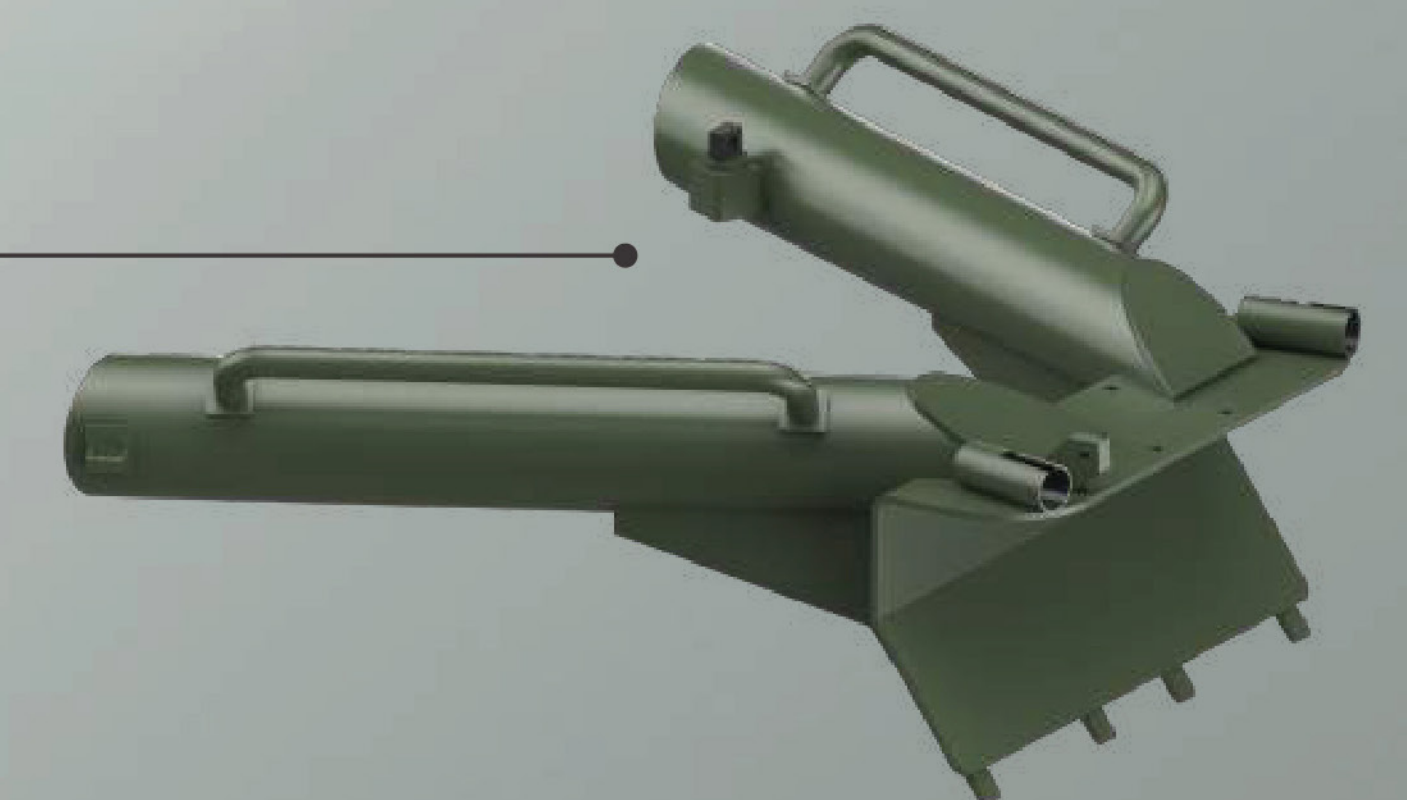
TRAIL CARRIAGE



BARREL TRAVELLING LOCK  
GROUP



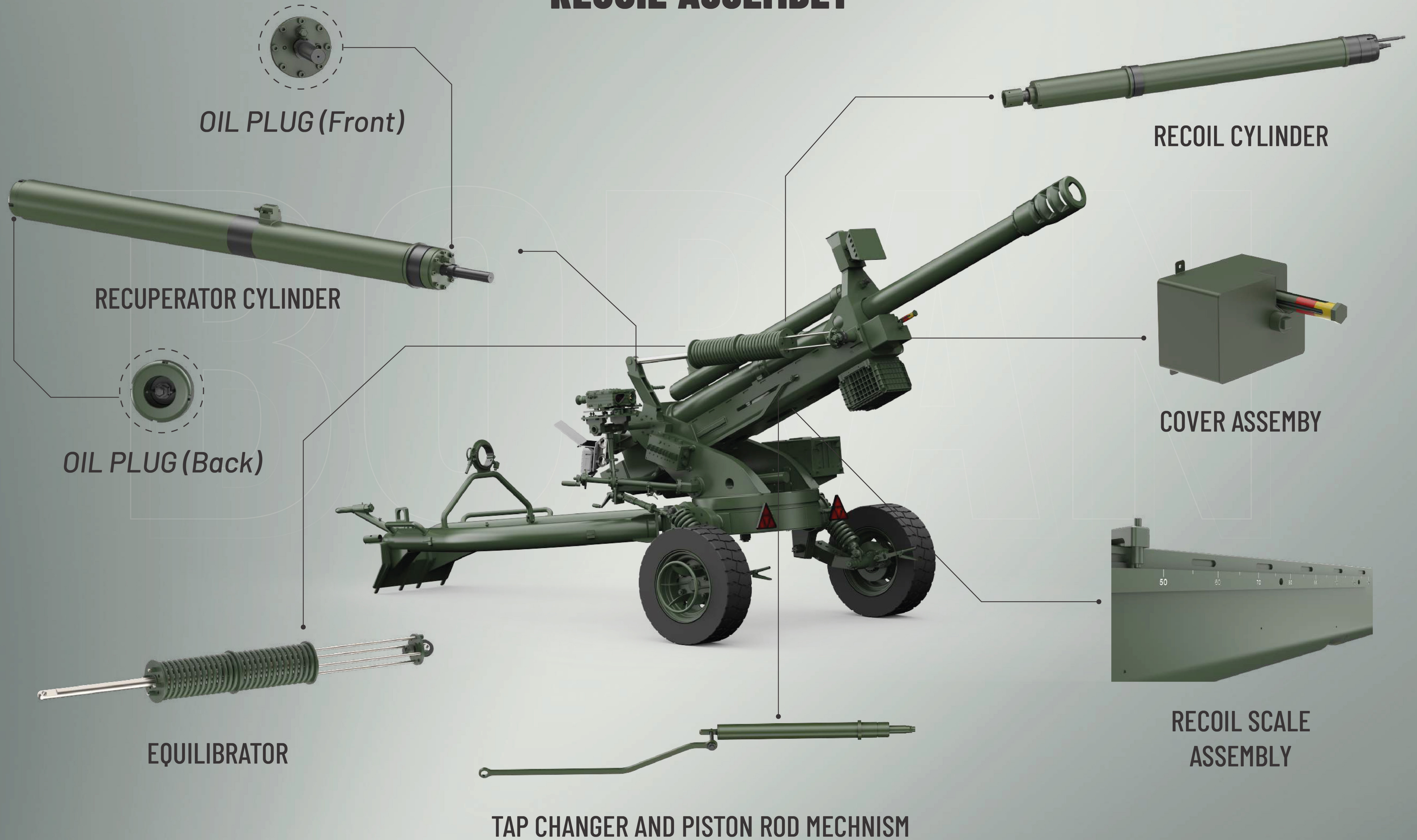
DRAWBAR GROUP



-MANUEL LIFTING  
-LEVER SLOT  
-SPADE

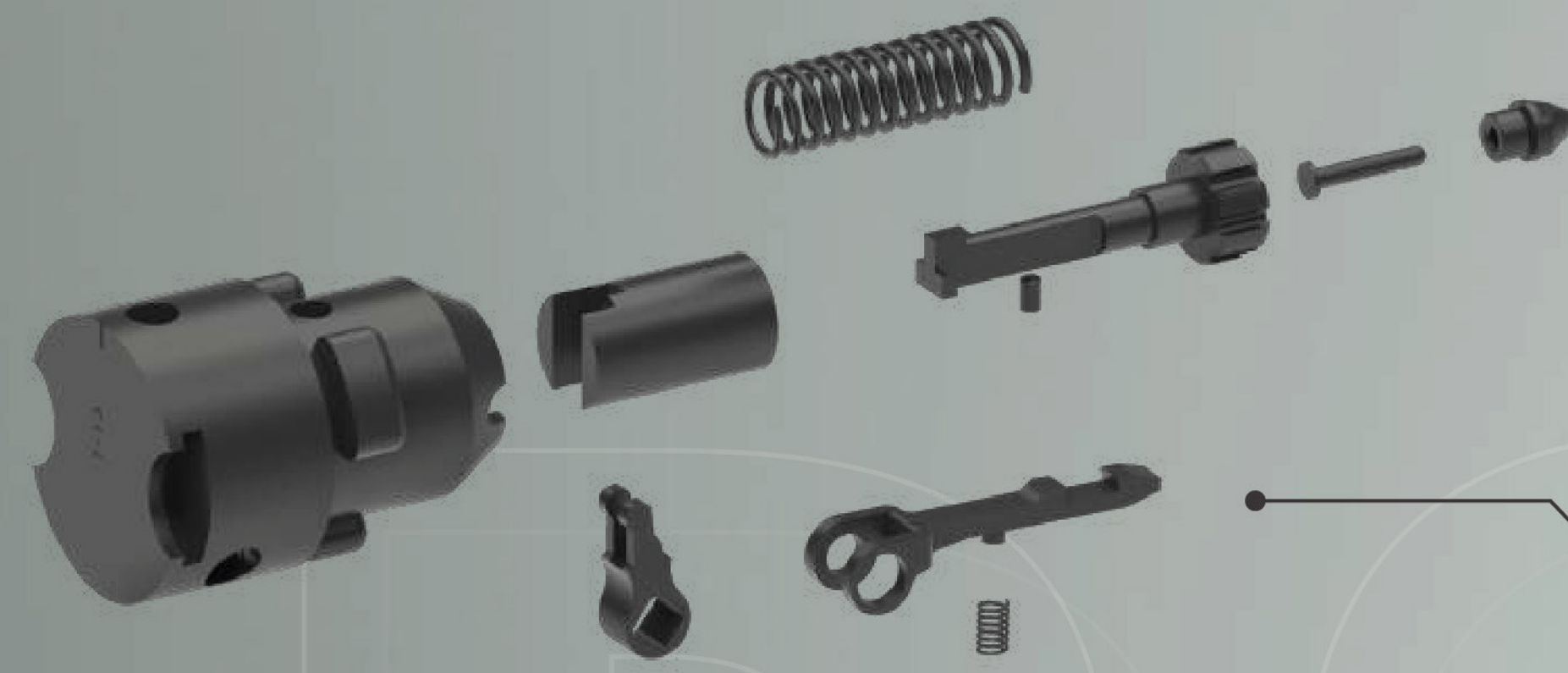


# RECOIL ASSEMBLY





# BREECH ASSEMBLY



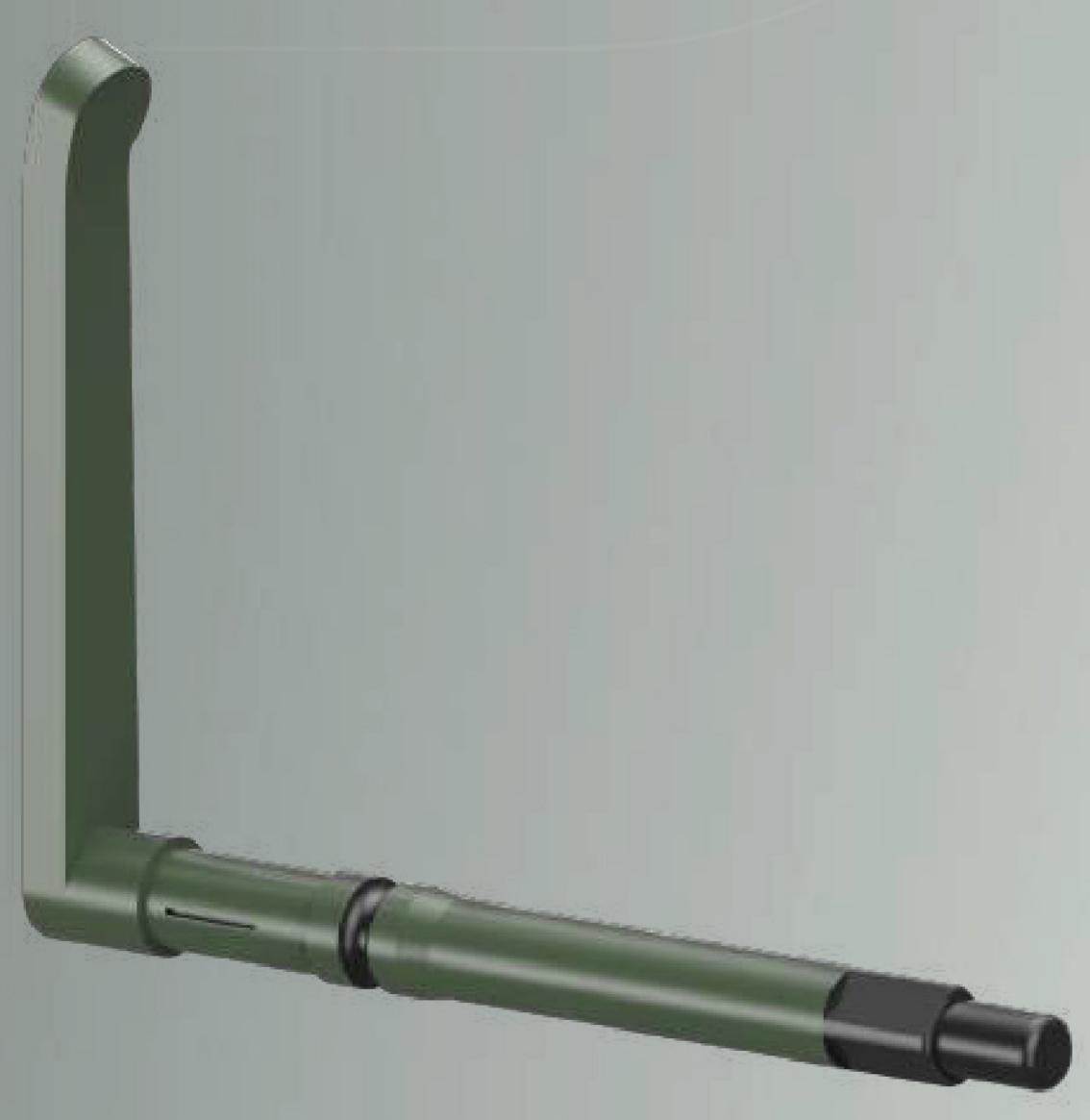
FIRING ASSEMBLY



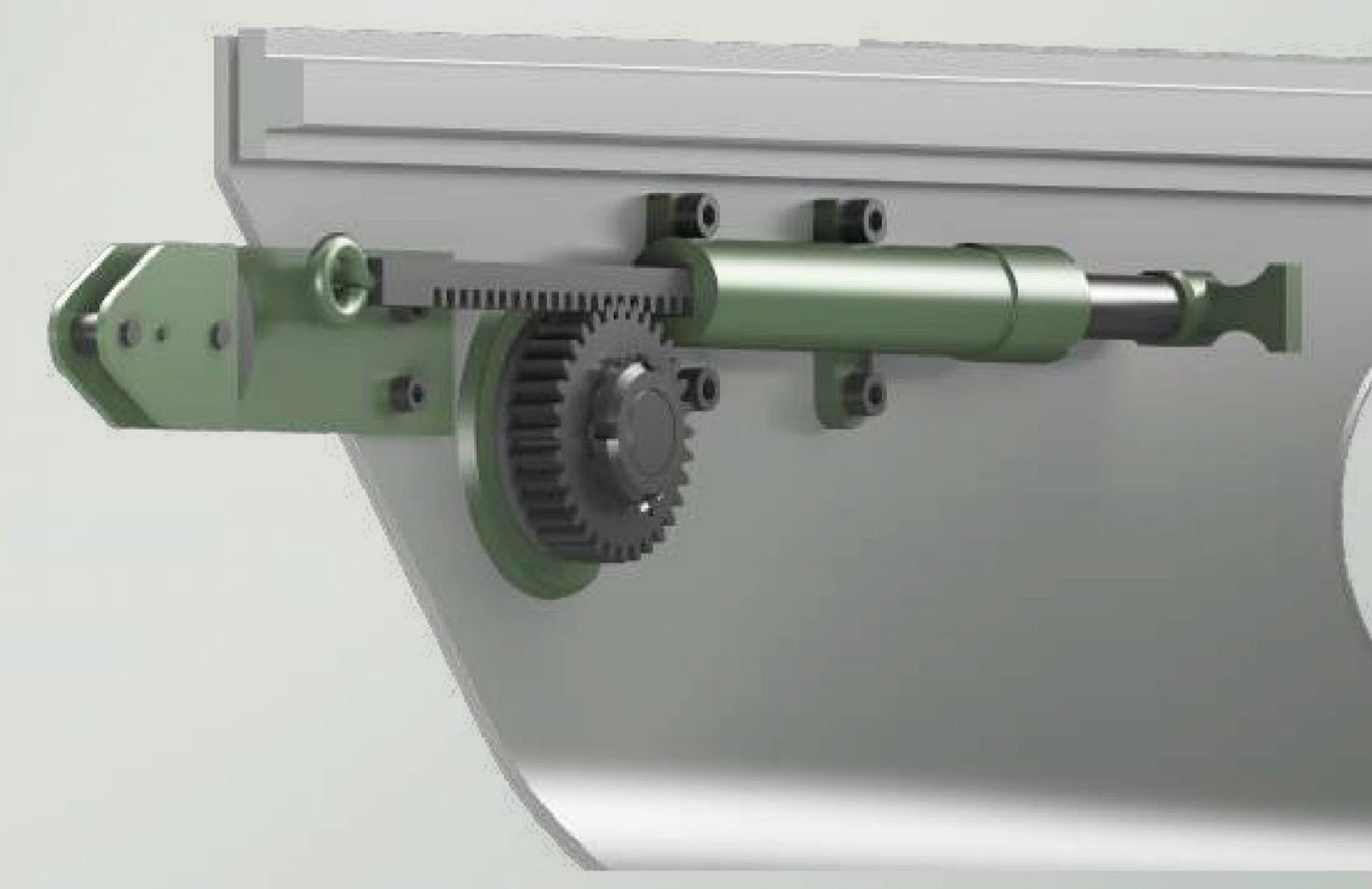
BREECH MECHANISM



MANUEL OPERATING LEVER



FIRING TRIGGER ARM



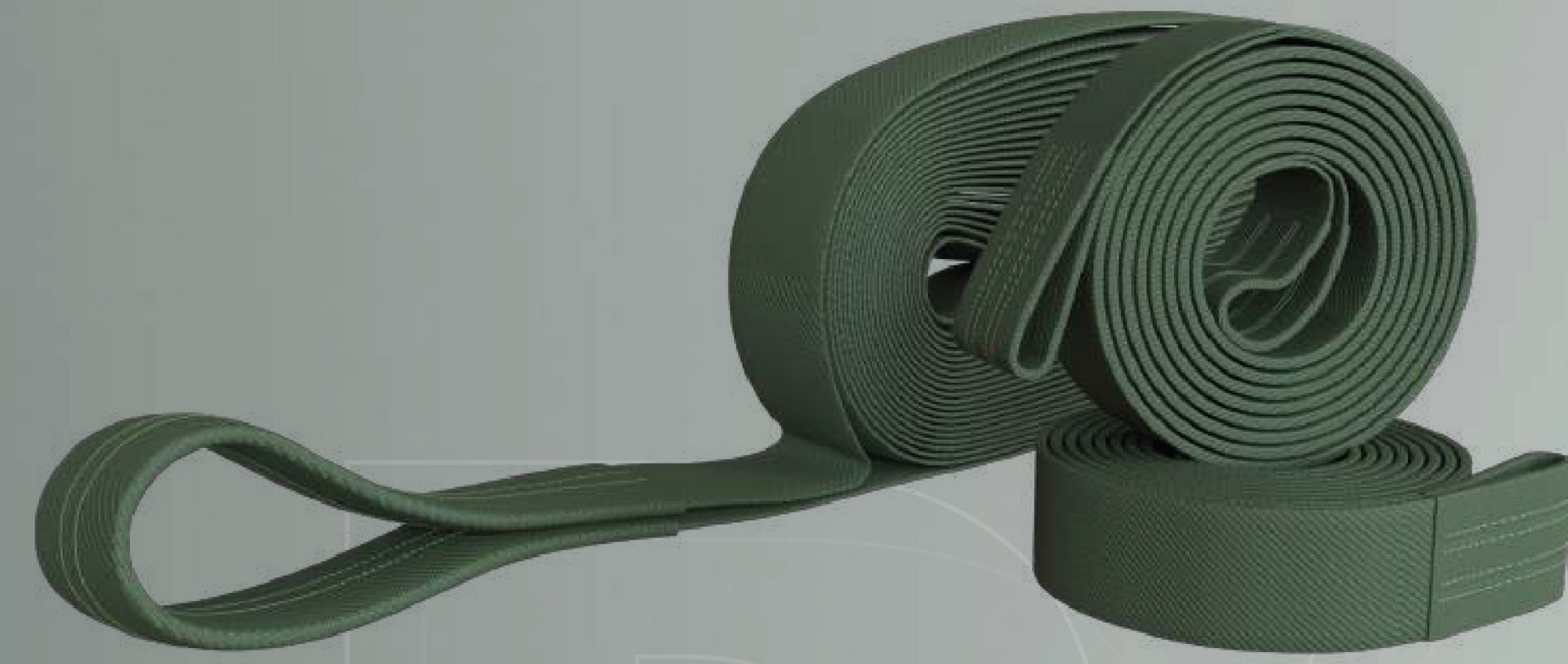
FAIRLED TRIGGER MECHANISM



AUTOMATIC BREECH OPERATING HANDLE



# AIR PORTABLE SYSTEM



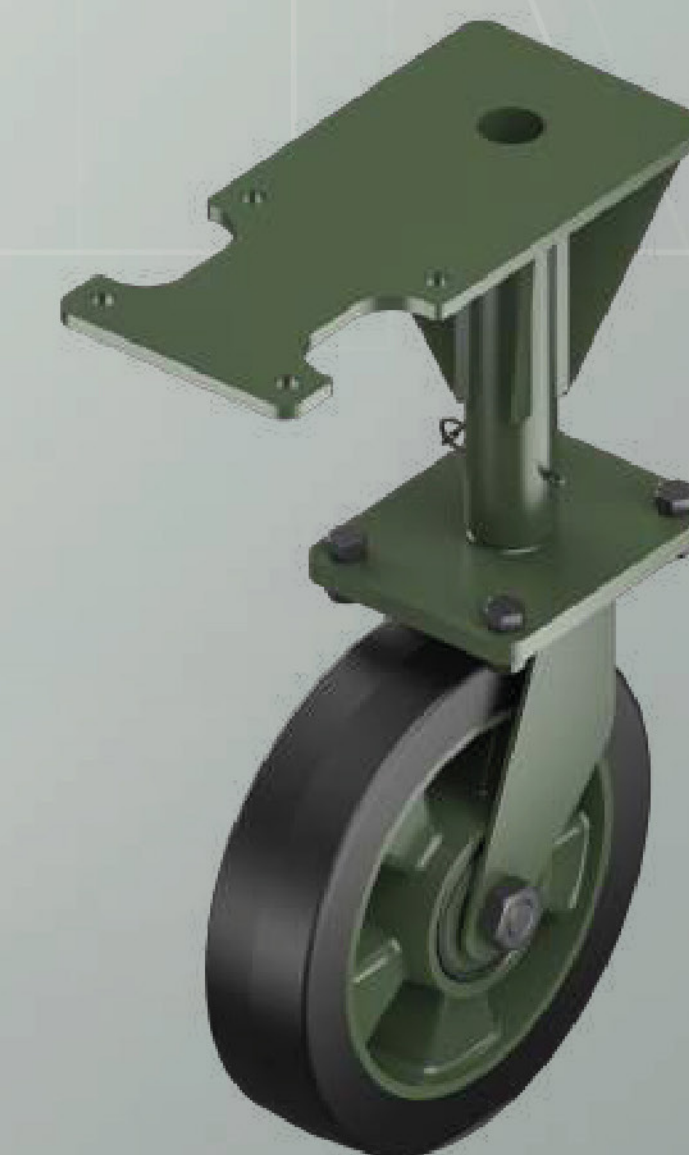
AIR PORTABLE ROPE SET



GROUND BAR



HUB WHEEL



CHINOOK CASTER